

FOLLOWING THESE GUIDELINES WILL RESULT IN YEARS OF TROUBLE FREE SERVICE WITH YOUR FLEXIBLE MAGNETIC PURCHASE.

S U R F A C E P R E P A R A T I O N

The vehicle's surface should be waxed a minimum of 48 hours in advance before applying flexible magnetic sheeting. For new vehicles or newly painted vehicles allow approximately 90 days for the paint to cure before applying flexible magnetic sheeting. Wipe the surface of the vehicle with a clean dry cloth before application and make sure that all grime, dust and dirt has been removed.

I N S T A L L A T I O N

It is best to apply flexible magnetic sheeting when the temperature of the magnet is at room temperature of around 20° C. Carefully align one edge of the flexible magnetic sheeting to the vehicle's surface. Allow the remainder of the sheet to apply itself to the vehicle's surface. Do not allow air pockets to form under the sheet. If it isn't aligned correctly, be sure to completely remove the sheeting and start over again. Do not pull or drag the flexible magnetic sheeting to realign. This can damage or stretch the material.

R E M O V A L

Remove the flexible magnetic sheeting periodically to guard against moisture and dirt buildup. On vehicles it is recommended to remove daily to ensure that the vehicle and the magnetic sheet surfaces are clean and free of roadway debris. Dirt trapped between magnetic sheeting and your vehicle can damage its finish.

C L E A N I N G

Clean the flexible magnetic sheeting as well as the surface to be re-applied with a mild detergent, wipe with a soft cloth and allow to dry. This helps to lengthen the life of your product and protects the surface of your vehicle.

S T O R A G E

Store the flexible magnetic sheeting in a clean dry area. If rolling, roll with printed or non-magnetic side out. Store on end to avoid any flat spots. If storing flat, store on a clean, smooth, flat surface. When stacking, do not stack magnetic side to magnetic side due to the potential of wrinkling caused by improper pole alignment.

C A U T I O N

Avoid repainted surfaces, non-metallic body fillers and wood grain vinyl siding.

Specification Table

of Steel Composite Sheet

SURFACE COATING SPECIFICATIONS		
ALUWELL STEEL	Surface Coating	Polyester Paint
	Colour Base	Pigment made in Taiwan
	Coating Thickness	≥ 22.0µm
	Standard Colour	Pure White
	Tolerance of Colour	≤ ± 2.0 ΔE
	Lacquering	2 layers of structural resistant baked lacquer providing optimum rigidity and durability
	Surface Finishing & Glossiness Level	Both sided Matt: 65%
	Tolerance of Glossiness	≤ ± 5.0 %
	Surface Outdoor Durability	5 years (the change of color ≤ 4 NBS)
SHELF LIFE	The product should be used within 12 months from date of production.	
Before starting printing production we recommend a printing test and generation of a specific ICC profile on the individual printing machine.		